

PARTS LIST	COMPANY NAME	ENTERPRISE NUMBER 81205	ENTERPRISE TYPE CAGE Code	NUMBER 495Z2780-1	VERSION --A	SHEET 1 of 6
SUPPLIER CODE	PART TYPE Detail	PART CLASS Engineering	PROGRAM CODE 787	DATE (GMT) 05-28-2012		
LIST TITLE FITTING - HOLD OPEN ROD, GSE DOOR	ATN	AUTHORITY SYSTEM ENOVIA	MI NUMBER C9200-002-N0			
EXPORT SENSITIVITY 9E991	STATE Approved	OWNER	PIN 4952-0100			

REVISIONS

VERSIONS	VERSION DESCRIPTION	APPROVED DATE (GMT)	CHANGE NUMBER	PHASE
--A	DQST Enterprise Number Correction	4/12/2008 9:43:41 AM		Production

PART SPECIFIC DATA

NOTE TITLE	NOTE DESCRIPTION
RAW MATERIAL	<p>RAW MATERIAL PART NUMBER: MN320H238</p> <p>RAW MATERIAL DESCRIPTION: 7050 - T7451 ALUMINUM ALLOY PLATE PER AMS 4050 ULTRASONIC INSPECT PER BAC 5439, CLASS A</p> <p>ENG. STOCK SIZE: ST=1.5 , LT=2.40 , L=2.36</p>
PART NOTES	<p>PART NOTE ID NUMBER OR CODE: 5SN0000001074</p> <p>PROCESS DESCRIPTION OR ENG NOTE TEXT: NONCONVENTIONAL MACHINING TECHNIQUES NOT SPECIFICALLY ALLOWED ARE PROHIBITED.</p> <p>IPSM HYPERLINK: URL</p>
PART NOTES	<p>PART NOTE ID NUMBER OR CODE: 5PR0000001115</p> <p>PROCESS DESCRIPTION OR ENG NOTE TEXT: MARK PARTS PER BAC 5307, CODE M.</p> <p>IPSM HYPERLINK: http://standards.web.boeing.com/hlgw.cgi?app=BAC&spec=BAC5307</p>
PART NOTES	<p>PART NOTE ID NUMBER OR CODE: 5SN0000001644</p> <p>PROCESS DESCRIPTION OR ENG NOTE TEXT: ALL MACHINED CONNECTING CURVED SURFACES OR CURVED AND PLANE SURFACES SHOWN AS TANGENT MUST BE BLENDED SMOOTHLY AND MISMATCH NOT TO EXCEED .010 EXCEPT AS NOTED.</p>

PARTS LIST	COMPANY NAME	ENTERPRISE NUMBER 81205	ENTERPRISE TYPE CAGE Code	NUMBER 495Z2780-1	VERSION --A	SHEET 2 of 6
SUPPLIER CODE	PART TYPE Detail	PART CLASS Engineering	PROGRAM CODE 787	DATE (GMT) 05-28-2012		
LIST TITLE FITTING - HOLD OPEN ROD, GSE DOOR	ATN	AUTHORITY SYSTEM ENOVIA	MI NUMBER C9200-002-N0			

PART SPECIFIC DATA

NOTE TITLE	NOTE DESCRIPTION
PART NOTES	<p>IPSM HYPERLINK: URL</p> <p>PART NOTE ID NUMBER OR CODE: 5PR000000209</p> <p>PROCESS DESCRIPTION OR ENG NOTE TEXT: SURFACE ROUGHNESS 125 MICRINCHES RA ALL MACHINED SURFACES PER BACD2097.</p> <p>IPSM HYPERLINK: http://standards.web.boeing.com/hlgw.cgi?app=BAC&spec=BACD2097&SURF_ROUGH_VALUE=125</p>
PART NOTES	<p>PART NOTE ID NUMBER OR CODE: 5PR000000263</p> <p>PROCESS DESCRIPTION OR ENG NOTE TEXT: PENETRANT INSPECT PER BAC 5423 AFTER MACHINING</p> <p>IPSM HYPERLINK: http://standards.web.boeing.com/hlgw.cgi?app=BAC&spec=BAC5423&NOTE_EXTENSION=AFTER_MACHINING</p>
PART NOTES	<p>PART NOTE ID NUMBER OR CODE: 5PR000000264</p> <p>PROCESS DESCRIPTION OR ENG NOTE TEXT: MANUFACTURING OPTION - ELECTRICAL DISCHARGE MACHINING PER BAC5969 IS OPTIONAL TO CONVENTIONAL MACHINING TECHNIQUES.</p> <p>IPSM HYPERLINK: http://standards.web.boeing.com/hlgw.cgi?app=BAC&spec=BAC5969</p>
PART NOTES	<p>PART NOTE ID NUMBER OR CODE: 5PR000000264</p> <p>PROCESS DESCRIPTION OR ENG NOTE TEXT: MANUFACTURING OPTION - LASER CUTTING PER BAC 5982 IS OPTIONAL TO CONVENTIONAL CUTTING TECHNIQUES.</p> <p>IPSM HYPERLINK: http://standards.web.boeing.com/hlgw.cgi?app=BAC&spec=BAC5982</p>
PART NOTES	<p>PART NOTE ID NUMBER OR CODE: 5PR000000264</p> <p>PROCESS DESCRIPTION OR ENG NOTE TEXT: MANUFACTURING OPTION - THERMAL CUTTING PER BAC 5928, CLASS 1 IS OPTIONAL TO CONVENTIONAL CUTTING TECHNIQUES.</p> <p>IPSM HYPERLINK: http://standards.web.boeing.com/hlgw.cgi?app=BAC&spec=BAC5928&Cl=1</p>

PARTS LIST	COMPANY NAME	ENTERPRISE NUMBER 81205	ENTERPRISE TYPE CAGE Code	NUMBER 495Z2780-1	VERSION --A	SHEET 3 of 6
	SUPPLIER CODE	PART TYPE Detail	PART CLASS Engineering	PROGRAM CODE 787	DATE (GMT) 05-28-2012	
	LIST TITLE FITTING - HOLD OPEN ROD, GSE DOOR	ATN	AUTHORITY SYSTEM ENOVIA		MI NUMBER C9200-002-N0	

PART SPECIFIC DATA

NOTE TITLE
PART NOTES

NOTE DESCRIPTION
PART NOTE ID NUMBER OR CODE: 5SN0000003270
PROCESS DESCRIPTION OR ENG NOTE TEXT: STOCK SIZE DOES NOT INCLUDE MANUFACTURING OR TOOLING EXCESS.
IPSM HYPERLINK: URL

PART NOTES

NOTE DESCRIPTION
PART NOTE ID NUMBER OR CODE: 5SN0000003374
PROCESS DESCRIPTION OR ENG NOTE TEXT: AS-ROLLED ST DIMENSION SHALL NOT EXCEED 2.50 INCHES.
IPSM HYPERLINK: URL

PART NOTES

NOTE DESCRIPTION
PART NOTE ID NUMBER OR CODE: 5PR0000003537
PROCESS DESCRIPTION OR ENG NOTE TEXT: FORM, PUNCH, STRAIGHTEN, BREAK SHARP EDGES, AND FIT METAL PARTS PER BAC 5300
IPSM HYPERLINK: <http://standards.web.boeing.com/hlgw.cgi?app=BAC&spec=BAC5300>

PART NOTES

NOTE DESCRIPTION
PART NOTE ID NUMBER OR CODE: 5SN0000003808
PROCESS DESCRIPTION OR ENG NOTE TEXT: GRAIN DIRECTION CONTROLLED PART. SEE CATIA DATASET FOR STOCK ORIENTATION..
IPSM HYPERLINK: URL

PART NOTES

NOTE DESCRIPTION
PART NOTE ID NUMBER OR CODE: 5SN0000007679
PROCESS DESCRIPTION OR ENG NOTE TEXT: TOLERANCE OF ALL PART THICKNESSES +/- .010 EXCEPT AS NOTED.
IPSM HYPERLINK: URL

PART NOTES

NOTE DESCRIPTION
PART NOTE ID NUMBER OR CODE: 5SN0000008022
PROCESS DESCRIPTION OR ENG NOTE TEXT: UNLESS OTHERWISE NOTED WITHIN THE 3D MBD CATIA DATA SET, THE LOCATION OF ALL PART FEATURES ARE SUBJECT TO A SURFACE PROFILE TOLERANCE ZONE OF 0.030 WITH RESPECT TO THE PRIMARY DATUM A AT RFS, SECONDARY DATUM B AT MMC, AND THE TERTIARY DATUM C AT MMC.

PARTS LIST	COMPANY NAME	ENTERPRISE NUMBER	ENTERPRISE TYPE	NUMBER	VERSION	SHEET
		81205	CAGE Code	495Z2780-1	--A	4 of 6
	SUPPLIER CODE	PART TYPE	PART CLASS	PROGRAM CODE	DATE (GMT)	
		Detail	Engineering	787	05-28-2012	
	LIST TITLE	ATN	AUTHORITY SYSTEM		MI NUMBER	
	FITTING - HOLD OPEN ROD, GSE DOOR		ENOVIA		C9200-002-N0	

PART SPECIFIC DATA

NOTE TITLE	NOTE DESCRIPTION
	IPSM HYPERLINK: URL
PART NOTES	PART NOTE ID NUMBER OR CODE: 5SN000000802
	PROCESS DESCRIPTION OR ENG NOTE TEXT: UNLESS OTHERWISE NOTED WITHIN THE 3D MBD CATIA DATA SET, THE LOCATION OF ALL HOLES ARE SUBJECT TO A POSITIONAL TOLERANCE WITH A DIAMETRICAL TOLERANCE ZONE OF 0.030 AT RFS WITH RESPECT TO THE PRIMARY DATUM A AT RFS, SECONDARY DATUM B AT MMC, AND THE TERTIARY DATUM C AT MMC.
	IPSM HYPERLINK: URL
PART NOTES	PART NOTE ID NUMBER OR CODE: F-17.39
	PROCESS DESCRIPTION OR ENG NOTE TEXT: BORIC ACID - SULFURIC ACID ANODIZE IN ACCORDANCE WITH BAC 5632, CLASS 5.
	IPSM HYPERLINK: URL
PART NOTES	PART NOTE ID NUMBER OR CODE: F-20.03
	PROCESS DESCRIPTION OR ENG NOTE TEXT: APPLY TWO COATS OF BMS 10-11, TYPE I PRIMER IN ACCORDANCE WITH BAC 5736.
	IPSM HYPERLINK: URL
PART NOTES	PART NOTE ID NUMBER OR CODE: FINISH SEQUENCE
	PROCESS DESCRIPTION OR ENG NOTE TEXT: F-17.39+F-20.03 EXCEPT AS NOTED
	IPSM HYPERLINK: URL
ANNOTATION	ANNOTATION NUMBER: FL
	PROCESS NOTE IDENTIFYING NUMBER: AnnotationNotel
	PROCESS DESCRIPTION OR ENG NOTE TEXT: MISMATCH AND HEMSTICHING IS NOT ALLOWED
	IPSM HYPERLINK: URL
LIFE LIMITED	FALSE

