

✚ 請檢閱此欄位之欄位編號及說明

PARTS LIST 零件清單	COMPANY NAME 公司名稱	ENTERPRISE NUMBER 企業編號	ENTERPRISE TYPE CAGE Code 企業類型	NUMBER 495Z2780-1	VERS --A 版本	SHEET 1 of 6 頁次
	SUPPLIER CODE 供應商代碼	PART TYPE 零件類型 Detail	PART CLASS Engineering	PROGRAM CODE 787 專案代碼	DATE (GMT) 05-28-2012 日期	
LIST TITLE 清單標題 FITTING - HOLD OPEN ROD, GSE DOOR	ATN	AUTHORITY SYSTEM ENOVIA 權限系統	MI NUMBER 200-002-N0 MI編號			
EXPORT SENSITIVITY 出口敏感度 91 配件固定開啟程序，GSE門	STATE 狀態 Approved 已核准	OWNER 擁有者	PIN 4952-0100			

REVISIONS

VERSIONS	VERSION DESCRIPTION	APPROVED DATE (GMT) 核准日期	CHANGE NUMBER 變更編號	PHASE 階段/生產
--A	QST Enterprise Number Correction 版本說明 DOST企業編號修正	4/12/2008 9:43:41 AM		Production

PART SPECIFIC DATA

NOTE TITLE 備註/欄位材料	NOTE DESCRIPTION 備註說明
RAW MATERIAL	RAW MATERIAL PART NUMBER: MN320H238 RAW MATERIAL DESCRIPTION: 7050 - T7451 ALUMINUM ALLOY PLATE PER AMS 4050. ULTRASONIC INSPECT PER BAC 5439, CLASS A ENG. STOCK SIZE: ST=1.5 , LT=2.40 , L=2.36
PART NOTES 零件備註	PART NOTE ID NUMBER OR CODE: 5SN0000001074 PROCESS DESCRIPTION OR ENG NOTE TEXT: NONCONVENTIONAL MACHINING TECHNIQUES NOT SPECIFICALLY ALLOWED ARE PROHIBITED. IPSM HYPERLINK: URL
PART NOTES	PART NOTE ID NUMBER OR CODE: 5PR0000001115 PROCESS DESCRIPTION OR ENG NOTE TEXT: MARK PARTS PER BAC 5307, CODE M. IPSM HYPERLINK: http://standards.web.boeing.com/hlgw.cgi?app=BAC&spec=BAC5307
PART NOTES	PART NOTE ID NUMBER OR CODE: 5SN0000001644 PROCESS DESCRIPTION OR ENG NOTE TEXT: ALL MACHINED CONNECTING CURVED SURFACES OR CURVED AND PLANE SURFACES SHOWN AS TANGENT MUST BE BLENDED SMOOTHLY AND MISMATCH NOT TO EXCEED .010 EXCEPT AS NOTED.

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	SUPPLIER CODE 供應商代碼	PART TYPE 零件類型	PART CLASS Engineering 零件類別	PROGRAM CODE 787 專案代碼	DATE (GMT) 05-28-2012 日期	
	LIST TITLE 清單標題	ATN	AUTHORITY SYSTEM ENOVIA 權限系統	MI NUMBER 200-002-N0 MI編號		
FITTING - HOLD OPEN ROD, GSE DOOR						

PART SPECIFIC DATA

NOTE TITLE	NOTE DESCRIPTION
PART NOTES	<p>IPSM HYPERLINK: URL</p> <p>PART NOTE ID NUMBER OR CODE: 5PR0000002090</p> <p>PROCESS DESCRIPTION OR ENG NOTE TEXT: SURFACE ROUGHNESS 125 MICRONS RA ALL MACHINED SURFACES PER BACD2097.</p> <p>IPSM HYPERLINK: http://standards.web.boeing.com/hlgw.cgi?app=BAC&spec=BACD2097&SURF_ROUGH_VALUE=125</p>
PART NOTES	<p>PART NOTE ID NUMBER OR CODE: 5PR0000002637</p> <p>PROCESS DESCRIPTION OR ENG NOTE TEXT: PENETRANT INSPECT PER BAC 5423 AFTER MACHINING</p> <p>IPSM HYPERLINK: http://standards.web.boeing.com/hlgw.cgi?app=BAC&spec=BAC5423&NOTE_EXTENSION=AFTER_MACHINING</p>
PART NOTES	<p>PART NOTE ID NUMBER OR CODE: 5PR0000002642</p> <p>PROCESS DESCRIPTION OR ENG NOTE TEXT: MANUFACTURING OPTION - ELECTRICAL DISCHARGE MACHINING PER BAC5969 IS OPTIONAL TO CONVENTIONAL MACHINING TECHNIQUES.</p> <p>IPSM HYPERLINK: http://standards.web.boeing.com/hlgw.cgi?app=BAC&spec=BAC5969</p>
PART NOTES	<p>PART NOTE ID NUMBER OR CODE: 5PR0000002643</p> <p>PROCESS DESCRIPTION OR ENG NOTE TEXT: MANUFACTURING OPTION - LASER CUTTING PER BAC 5982 IS OPTIONAL TO CONVENTIONAL CUTTING TECHNIQUES.</p> <p>IPSM HYPERLINK: http://standards.web.boeing.com/hlgw.cgi?app=BAC&spec=BAC5982</p>
PART NOTES	<p>PART NOTE ID NUMBER OR CODE: 5PR0000002644</p> <p>PROCESS DESCRIPTION OR ENG NOTE TEXT: MANUFACTURING OPTION - THERMAL CUTTING PER BAC 5928, CLASS 1 IS OPTIONAL TO CONVENTIONAL CUTTING TECHNIQUES.</p> <p>IPSM HYPERLINK: http://standards.web.boeing.com/hlgw.cgi?app=BAC&spec=BAC5928&Cl=1</p>

PARTS LIST	COMPANY NAME	ENTERPRISE NUMBER	ENTERPRISE TYPE	NUMBER	VERS	SHEET
	公司名稱	81205	CAGE Code	495Z2780-1	--A	3 of 6
SUPPLIER CODE	PART TYPE	PART CLASS	PROGRAM CODE	DATE (GMT)		
供應商代碼	零件類型	Engineering	專案代碼	05-28-2012		
LIST TITLE	ATN	AUTHORITY SYSTEM	MI NUMBER			
FITTING - HOLD OPEN ROD, GSE DOOR		ENOVIA	200-002-N0			

PART SPECIFIC DATA

NOTE TITLE	NOTE DESCRIPTION
PART NOTES	PART NOTE ID NUMBER OR CODE: 5SN0000003270 PROCESS DESCRIPTION OR ENG NOTE TEXT: STOCK SIZE DOES NOT INCLUDE MANUFACTURING OR TOOLING EXCESS. IPSM HYPERLINK: URL
PART NOTES	PART NOTE ID NUMBER OR CODE: 5SN0000003374 PROCESS DESCRIPTION OR ENG NOTE TEXT: AS-ROLLED ST DIMENSION SHALL NOT EXCEED 2.50 INCHES. IPSM HYPERLINK: URL
PART NOTES	PART NOTE ID NUMBER OR CODE: 5PR0000003537 PROCESS DESCRIPTION OR ENG NOTE TEXT: FORM, PUNCH, STRAIGHTEN, BREAK SHARP EDGES, AND FIT METAL PARTS PER BAC 5300 IPSM HYPERLINK: http://standards.web.boeing.com/hlgw.cgi?app=BAC&spec=BAC5300
PART NOTES	PART NOTE ID NUMBER OR CODE: 5SN0000003808 PROCESS DESCRIPTION OR ENG NOTE TEXT: GRAIN DIRECTION CONTROLLED PART. SEE CATIA DATASET FOR STOCK ORIENTATION.. IPSM HYPERLINK: URL
PART NOTES	PART NOTE ID NUMBER OR CODE: 5SN0000007679 PROCESS DESCRIPTION OR ENG NOTE TEXT: TOLERANCE OF ALL PART THICKNESSES +/- .010 EXCEPT AS NOTED. IPSM HYPERLINK: URL
PART NOTES	PART NOTE ID NUMBER OR CODE: 5SN0000008022 PROCESS DESCRIPTION OR ENG NOTE TEXT: UNLESS OTHERWISE NOTED WITHIN THE 3D MBD CATIA DATA SET, THE LOCATION OF ALL PART FEATURES ARE SUBJECT TO A SURFACE PROFILE TOLERANCE ZONE OF 0.030 WITH RESPECT TO THE PRIMARY DATUM A AT RFS, SECONDARY DATUM B AT MMC, AND THE TERTIARY DATUM C AT MMC.

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	SUPPLIER CODE	PART TYPE	PART CLASS	PROGRAM CODE	DATE (GMT)	
	供應商代碼	Detail	Engineering	787	05-28-2012	
	LIST TITLE	ATN	AUTHORITY SYSTEM		MI NUMBER	
配件-固定開啟桿	FITTING - HOLD OPEN ROD, GSE DOOR		ENOVIA		200-002-N0	

PART SPECIFIC DATA

NOTE TITLE	NOTE DESCRIPTION
PART NOTES	<p>PSM HYPERLINK: URL</p> <p>PART NOTE ID NUMBER OR CODE: 5SN0000008023</p> <p>PROCESS DESCRIPTION OR ENG NOTE TEXT: UNLESS OTHERWISE NOTED WITHIN THE 3D MBD CATIA DATA SET, THE LOCATION OF ALL HOLES ARE SUBJECT TO A POSITIONAL TOLERANCE WITH A DIAMETRICAL TOLERANCE ZONE OF 0.030 AT RFS WITH RESPECT TO THE PRIMARY DATUM A AT RFS, SECONDARY DATUM B AT MMC, AND THE TERTIARY DATUM C AT MMC.</p> <p>IPSM HYPERLINK: URL</p>
PART NOTES	<p>PART NOTE ID NUMBER OR CODE: F-17.39</p> <p>PROCESS DESCRIPTION OR ENG NOTE TEXT: BORIC ACID - SULFURIC ACID ANODIZE IN ACCORDANCE WITH BAC 5632, CLASS 5.</p> <p>IPSM HYPERLINK: URL</p>
PART NOTES	<p>PART NOTE ID NUMBER OR CODE: F-20.03</p> <p>PROCESS DESCRIPTION OR ENG NOTE TEXT: APPLY TWO COATS OF BMS 10-11, TYPE I PRIMER IN ACCORDANCE WITH BAC 5736.</p> <p>IPSM HYPERLINK: URL</p>
PART NOTES	<p>PART NOTE ID NUMBER OR CODE: FINISH SEQUENCE</p> <p>PROCESS DESCRIPTION OR ENG NOTE TEXT: F-17.39+F-20.03 EXCEPT AS NOTED</p> <p>IPSM HYPERLINK: URL</p>
ANNOTATION	<p>ANNOTATION NUMBER: FL1</p> <p>PROCESS NOTE IDENTIFYING NUMBER: AnnotationNotel</p> <p>PROCESS DESCRIPTION OR ENG NOTE TEXT: MISMATCH AND HEMSTICHING IS NOT ALLOWED</p> <p>IPSM HYPERLINK: URL</p>
LIFE LIMITED	<input checked="" type="checkbox"/> FALSE

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	公司名稱	81205	CAGE Code	495Z2780-1	--A	6 of 6
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	供應商代碼	Detail	Engineering	787	05-28-2012	
	LIST TITLE	ATN	AUTHORITY SYSTEM	MI NUMBER		
	FITTING - HOLD OPEN ROD, GSE DOOR		ENOVIA	200-002-N0		

組件 COMPONENTS

QTY PART OF IDENTIFYING NUMBER DESCRIPTION REFERENCE PART NUMBER

標準備註 STANDARD NOTES

NOTE	NOTE DESCRIPTION
5SN0000007452	THE COMPANY, BOEING COMMERCIAL AIRPLANES, SEATTLE, WASHINGTON 98124
SN0000007995	THE CATIA DATA SET CONTAINING THE 3D GEOMETRY, DIMENSIONS, TOLERANCES, AND ANNOTATION ALONG WITH ITS RELATED DATA SPECIFY THE COMPLETE PRODUCT DEFINITION.
SN0000007644	PROPRIETARY - THE INFORMATION CONTAINED HEREIN IS PROPRIETARY TO THE BOEING COMPANY AND SHALL NOT BE REPRODUCED OR DISCLOSED IN WHOLE OR IN PART OR USED FOR ANY PURPOSE EXCEPT WHEN SUCH USER POSSESSES DIRECT, WRITTEN AUTHORIZATION FROM THE BOEING COMPANY
SN0000007409	DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994.
SN0000007410	DIMENSIONS AND SURFACE TEXTURE DESIGNATIONS APPLY BEFORE PLATING OR FINISH COATING UNLESS OTHERWISE NOTED.
SN0000007407	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.
SN0000007996	DATA SET PER ASME Y14.41-2003.
SN0000007471	THE 3D GEOMETRY CONTAINED IN THE CATIA DATASET IS MODELED AT FULL SCALE AND AT THE NOMINAL CONDITION.
SN0000007939	787 PROGRAM SUBSTITUTIONS AND EQUIVALENTS SHALL BE IN ACCORDANCE WITH 787N9-2116 (MATERIALS, PROCESSES, AND MECHANICAL STANDARD PARTS); 787N3-3172 (ELECTRICAL STANDARDS); 787N3-3173 (FLUID SYSTEMS STANDARDS); AND 787N9-3174 (LIAISON).

僅零件清單備註 PART LIST ONLY NOTES

零件清單
配件固定開啟桿 GSE門
備註說明
波音(原)零件清單備註說明書(零件清單)第16等