

根據的變更編號修正其位

PARTS LIST	COMPANY NAME 公司名稱	ENTERPRISE NUMBER 企業編號	ENTERPRISE TYPE 企業類型	NUMBER	VERS 版本	SHEET 頁數
		81205	CAGE Code	495Z2780-1	-A	1 Of 6
	SUPPLIER CODE 供應商代碼	PART TYPE 零件類型	PART CLASS 零件類別	PROGRAM CODE 專案代碼	DATE (GMT) 日期	
		Detail	Engineering	787	05-28-2012	
	LIST TITLE 零件名稱	ATN	AUTHORITY SYSTEM 權威系統	MI NUMBER 圖號		
	FITTING - HOLD OPEN ROD, GSE DOOR		ENOVIA	C9000-002-N0		
EXPORT SENSITIVITY 出口管制	STATE 狀態	OWNER 擁有者	PIN			
E991	Approved		4952-0100			

零件清單

VERSIONS

VERSION DESCRIPTION

APPROVED DATE (GMT)

CHANGE NUMBER

PHASE

--A

QST Enterprise Number Correction

12/2008 9:43:41 AM

Production

REVISIONS

修訂紀錄

PART SPECIFIC DATA

NOTE TITLE

NOTE DESCRIPTION

RAW MATERIAL

RAW MATERIAL PART NUMBER: MN320H23

RAW MATERIAL DESCRIPTION: 7050 - 7451 ALUMINUM ALLOY PLATE PER AMS 4050.
ULTRASONIC INSPECT PER BAC 5439, CLASS A

ENG. STOCK SIZE: ST=1.5 , LT=2.40 , L=2.36

PART NOTES

PART NOTE ID NUMBER OR CODE: 5SN0000001074

PROCESS DESCRIPTION OR ENG NOTE TEXT: NONCONVENTIONAL MACHINING TECHNIQUES NOT SPECIFICALLY ALLOWED ARE PROHIBITED.

IPSM HYPERLINK: URL

PART NOTES

PART NOTE ID NUMBER OR CODE: 5PR0000001115

PROCESS DESCRIPTION OR ENG NOTE TEXT: MARK PARTS PER BAC 5307, CODE M.

IPSM HYPERLINK: <http://standards.web.boeing.com/hlgw.cgi?app=BAC&spec=BAC5307>

PART NOTES

PART NOTE ID NUMBER OR CODE: 5SN0000001644

PROCESS DESCRIPTION OR ENG NOTE TEXT: ALL MACHINED CONNECTING CURVED SURFACES OR CURVED AND PLANE SURFACES SHOWN AS TANGENT MUST BE BLENDED SMOOTHLY AND MISMATCH NOT TO EXCEED .010 EXCEPT AS NOTED.

零件專屬資料

零件清單編號: 495Z2780-1

PARTS LIST	COMPANY NAME 公司名稱	ENTERPRISE NUMBER 企業編號	ENTERPRISE TYPE 企業類型	NUMBER	VERS 版本	SHEET 頁數
		81205	CAGE Code	495Z2780-1	-A	2 Of 6
	SUPPLIER CODE 供應商代碼	PART TYPE 零件類型	PART CLASS 零件類別	PROGRAM CODE 專案代碼	DATE (GMT) 日期	
		Detail	Engineering	787	05-28-2012	
	LIST TITLE 零件固定編號, GSE	ATN	AUTHORITY SYSTEM 權威系統		MI NUMBER 零件編號	
	FITTING - HOLD OPEN ROD, GSE DOOR		ENOVIA		C9000-002-N0	

PART SPECIFIC DATA

NOTE TITLE 備註標題	NOTE DESCRIPTION 備註說明
PART NOTES	PSM HYPERLINK: URL
PART NOTES	PART NOTE ID NUMBER OR CODE: 5PR000002090 PROCESS DESCRIPTION OR ENG NOTE TEXT: SURFACE ROUGHNESS 125 MICRINCHES RA ALL MACHINED SURFACES PER BACD2097. IPSM HYPERLINK: http://standards.web.boeing.com/hlgw.cgi?app=BAC&spec=BACD2097&SURF_ROUGH_VALUE=125
PART NOTES	PART NOTE ID NUMBER OR CODE: 5PR000002637 PROCESS DESCRIPTION OR ENG NOTE TEXT: PENETRANT INSPECT PER BAC 5423 AFTER MACHINING IPSM HYPERLINK: http://standards.web.boeing.com/hlgw.cgi?app=BAC&spec=BAC5423&NOTE_EXTENSION=AFTER_MACHINING
PART NOTES	PART NOTE ID NUMBER OR CODE: 5PR000002642 PROCESS DESCRIPTION OR ENG NOTE TEXT: MANUFACTURING OPTION - ELECTRICAL DISCHARGE MACHINING PER BAC5969 IS OPTIONAL TO CONVENTIONAL MACHINING TECHNIQUES. IPSM HYPERLINK: http://standards.web.boeing.com/hlgw.cgi?app=BAC&spec=BAC5969
PART NOTES	PART NOTE ID NUMBER OR CODE: 5PR000002643 PROCESS DESCRIPTION OR ENG NOTE TEXT: MANUFACTURING OPTION - LASER CUTTING PER BAC 5982 IS OPTIONAL TO CONVENTIONAL CUTTING TECHNIQUES. IPSM HYPERLINK: http://standards.web.boeing.com/hlgw.cgi?app=BAC&spec=BAC5982
PART NOTES	PART NOTE ID NUMBER OR CODE: 5PR000002644 PROCESS DESCRIPTION OR ENG NOTE TEXT: MANUFACTURING OPTION - THERMAL CUTTING PER BAC 5928, CLASS 1 IS OPTIONAL TO CONVENTIONAL CUTTING TECHNIQUES. IPSM HYPERLINK: http://standards.web.boeing.com/hlgw.cgi?app=BAC&spec=BAC5928&Cl=1

圖樣編號與零件編號請用藍色字樣

PARTS LIST	COMPANY NAME 公司名稱	ENTERPRISE NUMBER 企業編號	ENTERPRISE TYPE 企業類型	NUMBER	VERS 版次	SHEET 頁數
		81205	CAGE Code	495Z2780-1	-A	3 Of 6
	SUPPLIER CODE 供應商代碼	PART TYPE 零件類型	PART CLASS 零件類別	PROGRAM CODE 專案代碼	DATE (GMT) 日期	
		Detail	Engineering	787	05-28-2012	
	LIST TITLE 零件圖名稱	ATN	AUTHORITY SYSTEM 權威系統		MI NUMBER 圖號	
	FITTING - HOLD OPEN ROD, GSE DOOR		ENOVIA		C9000-002-N0	

PART SPECIFIC DATA

NOTE TITLE

PART NOTES

NOTE DESCRIPTION

PART NOTE ID NUMBER OR CODE: 5SN0000003270

PROCESS DESCRIPTION OR ENG NOTE TEXT: STOCK SIZE DOES NOT INCLUDE MANUFACTURING OR TOOLING EXCESS.

IPSM HYPERLINK: URL

PART NOTES

PART NOTE ID NUMBER OR CODE: 5SN0000003374

PROCESS DESCRIPTION OR ENG NOTE TEXT: AS-ROLLED ST DIMENSION SHALL NOT EXCEED 2.50 INCHES.

IPSM HYPERLINK: URL

PART NOTES

PART NOTE ID NUMBER OR CODE: 5PR0000003537

PROCESS DESCRIPTION OR ENG NOTE TEXT: FORM, PUNCH, STRAIGHTEN, BREAK SHARP EDGES, AND FIT METAL PARTS PER BAC 5300

IPSM HYPERLINK: <http://standards.web.boeing.com/hlgw.cgi?app=BAC&spec=BAC5300>

PART NOTES

PART NOTE ID NUMBER OR CODE: 5SN0000003808

PROCESS DESCRIPTION OR ENG NOTE TEXT: GRAIN DIRECTION CONTROLLED PART. SEE CATIA DATASET FOR STOCK ORIENTATION..

IPSM HYPERLINK: URL

PART NOTES

PART NOTE ID NUMBER OR CODE: 5SN0000007679

PROCESS DESCRIPTION OR ENG NOTE TEXT: TOLERANCE OF ALL PART THICKNESSES +/- .010 EXCEPT AS NOTED.

IPSM HYPERLINK: URL

PART NOTES

PART NOTE ID NUMBER OR CODE: 5SN0000008022

PROCESS DESCRIPTION OR ENG NOTE TEXT: UNLESS OTHERWISE NOTED WITHIN THE 3D MBD CATIA DATA SET, THE LOCATION OF ALL PART FEATURES ARE SUBJECT TO A SURFACE PROFILE TOLERANCE ZONE OF 0.030 WITH RESPECT TO THE PRIMARY DATUM A AT RFS, SECONDARY DATUM B AT MMC, AND THE TERTIARY DATUM C AT MMC.

▶不允許不對齊及超過

▶BACS138 因應備用機殼規格調整

▶表面處理順序
▶孔位公差:0.030基準A/B/C

PARTS LIST	COMPANY NAME 公司名稱	ENTERPRISE NUMBER 企業編號	ENTERPRISE TYPE 企業類型	NUMBER 495Z2780-1	VERS 版本 -A	SHEET 頁數 4 Of 6
SUPPLIER CODE 供應商代碼	PART TYPE 零件類型 Detail	PART CLASS 零件類別 Engineering	PROGRAM CODE 專案代碼 787	DATE (GMT) 日期 05-28-2012		
LIST TITLE 零件-固定開啟桿, GSE DOOR FITTING - HOLD OPEN ROD, GSE DOOR	ATN	AUTHORITY SYSTEM 權威系統 ENOVIA		MI NUMBER 物料編號 C9000-002-N0		

PART SPECIFIC DATA

NOTE TITLE 備註標題	NOTE DESCRIPTION 備註說明
PART NOTES	PSM HYPERLINK: URL PART NOTE ID NUMBER OR CODE: 5SN000008023
PART NOTES	PROCESS DESCRIPTION OR ENG NOTE TEXT: UNLESS OTHERWISE NOTED WITHIN THE 3D MBD CATIA DATA SET, THE LOCATION OF ALL HOLES ARE SUBJECT TO A POSITIONAL TOLERANCE WITH A DIAMETRICAL TOLERANCE ZONE OF 0.030 AT RFS WITH RESPECT TO THE PRIMARY DATUM A AT RFS, SECONDARY DATUM B AT MMC, AND THE TERTIARY DATUM C AT MMC. IPSM HYPERLINK: URL
PART NOTES	PART NOTE ID NUMBER OR CODE: F-17.39 PROCESS DESCRIPTION OR ENG NOTE TEXT: BORIC ACID - SULFURIC ACID ANODIZE IN ACCORDANCE WITH BAC 5632, CLASS 5. IPSM HYPERLINK: URL
PART NOTES	PART NOTE ID NUMBER OR CODE: F-20.03 PROCESS DESCRIPTION OR ENG NOTE TEXT: APPLY TWO COATS OF BMS 10-11, TYPE I PRIMER IN ACCORDANCE WITH BAC 5736. IPSM HYPERLINK: URL
PART NOTES	PART NOTE ID NUMBER OR CODE: FINISH SEQUENCE PROCESS DESCRIPTION OR ENG NOTE TEXT: F-17.39+F-20.03 EXCEPT AS NOTED IPSM HYPERLINK: URL
ANNOTATION 備註	ANNOTATION NUMBER: FL1 PROCESS NOTE IDENTIFYING NUMBER: AnnotationNot1 PROCESS DESCRIPTION OR ENG NOTE TEXT: MISMATCH AND HEMSTICHING IS NOT ALLOWED IPSM HYPERLINK: URL
LIFE LIMITED 壽命限制	FALSE

PARTS LIST	COMPANY NAME	ENTERPRISE NUMBER	ENTERPRISE TYPE	NUMBER	VERS	SHEET
		81205	CAGE Code	495Z2780-1	-A	6 of 6
	SUPPLIER CODE	PART TYPE	PART CLASS	PROGRAM CODE	DATE (GMT)	
		Detail	Engineering	787	05-28-2012	
	LIST TITLE	ATN	AUTHORITY SYSTEM		MI NUMBER	
	FITTING - HOLD OPEN ROD, GSE DOOR		ENOVIA		C9000-002-N0	

COMPONENTS

QTY	PART OF IDENTIFYING NUMBER	DESCRIPTION	REFERENCE PART NUMBER
-----	----------------------------	-------------	-----------------------

STANDARD NOTES

NOTE	NOTE DESCRIPTION
5SN0000007452	THE COMPANY, BOEING COMMERCIAL AIRPLANES, SEATTLE, WASHINGTON 98124
SN0000007995	THE CATIA DATA SET CONTAINING THE 3D GEOMETRY, DIMENSIONS, TOLERANCES, AND ANNOTATION ALONG WITH ITS RELATED DATA SPECIFY THE COMPLETE PRODUCT DEFINITION.
SN0000007644	PROPRIETARY - THE INFORMATION CONTAINED HEREIN IS PROPRIETARY TO THE BOEING COMPANY AND SHALL NOT BE REPRODUCED OR DISCLOSED IN WHOLE OR IN PART OR USED FOR ANY PURPOSE EXCEPT WHEN SUCH USER POSSESSES DIRECT, WRITTEN AUTHORIZATION FROM THE BOEING COMPANY
SN0000007409	DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994.
SN0000007410	DIMENSIONS AND SURFACE TEXTURE DESIGNATIONS APPLY BEFORE PLATING OR FINISH COATING UNLESS OTHERWISE NOTED.
SN0000007407	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.
SN0000007996	DATA SET PER ASME Y14.41-2003.
SN0000007471	THE 3D GEOMETRY CONTAINED IN THE CATIA DATASET IS MODELED AT FULL SCALE AND AT THE NOMINAL CONDITION.
SN0000007939	787 PROGRAM SUBSTITUTIONS AND EQUIVALENTS SHALL BE IN ACCORDANCE WITH 787N9-2116 (MATERIALS, PROCESSES, AND MECHANICAL STANDARD PARTS); 787N3-3172 (ELECTRICAL STANDARDS); 787N3-3173 (FLUID SYSTEMS STANDARDS); AND 787N9-3174 (LIAISON).

PART LIST ONLY NOTES